

SEIBU FASTENERS, INC.

10370 Slusher Dr. Unit 11 & 12

P.O. Box 4145

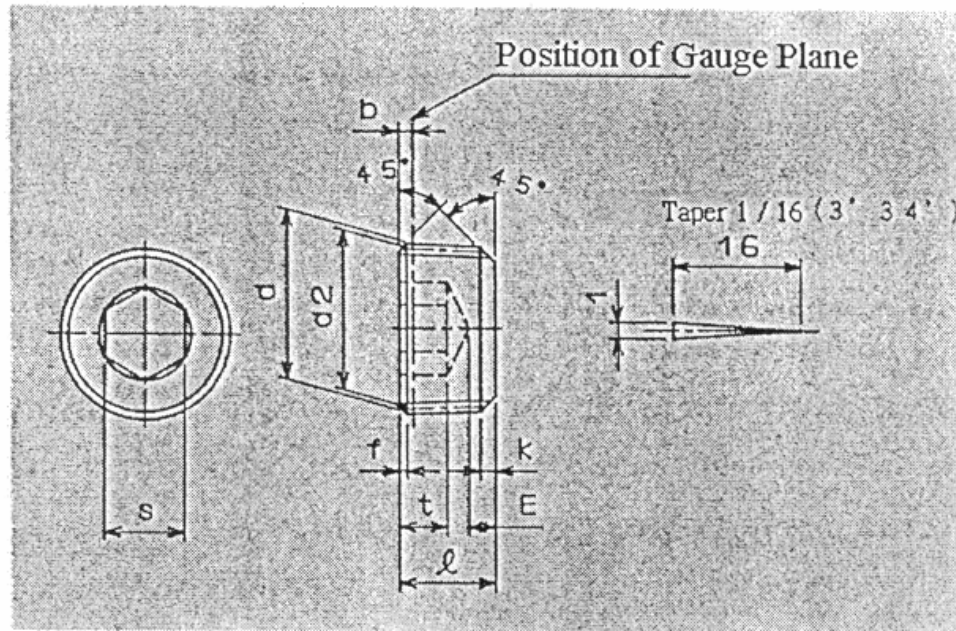
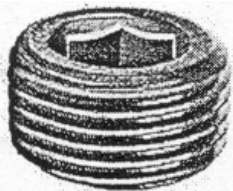
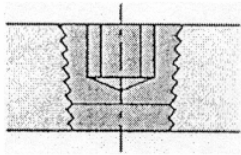
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HEXAGON SOCKET TAPER PIPE PLUGS, TYPE SP-4 TAPER THREAD (R) JIS B0203



SEIBU P/N	SIZE	WEIGHT PER/M
4028	R1/16-28X 6 BLK ZN	35.69#
3906	R1/8-28X 7 ZN	5.80#
4047	R1/4-19X 10 ZN	15.50#
2547	R1/4-19X 10 BLK ZN	15.50#
4049	R3/8-19X 10 BLK ZN	29.25#
4054	R1/2-14X 12.5 YZN	51.20#
4055	R3/4-14X 14 BLK ZN	32.00#

Dimension

Designation & Number of thread		1/16-28	1/8 -28	1/4-19	3/8-19	1/2 -14	3/4 -14	1-11	1 1/4-11	1 1/2-11	
Gauge diameter	Major diameter of external thread d	7.723	9.728	13.157	16.662	20.955	26.441	33.249	41.910	47.803	
	Pitch diameter d2	7.142	9.147	12.301	15.806	19.793	25.279	31.770	40.431	46.324	
	Minor diameter of external thread d1	6.561	8.566	11.445	14.950	18.631	24.117	30.291	38.952	44.845	
Position of gauge plane	Gauge length b	0.45	0.45	0.7	0.7	0.9	0.9	1.1	1.1	1.1	
	Axial tolerance	+1.1 0	+1.1 0	+1.5 0	+1.5 0	+2 0	+2 0	+2.2 0	+2.2 0	+2.2 0	
Hexagon socket	Width Across Flat s	Gauge diameter	4	5	6	8	10	14	17	22	22
		Tolerance e	+0.095 +0.02	+0.14 +0.02	+0.14 +0.02	+0.175 +0.025	+0.175 +0.025	+0.212 +0.032	+0.23 +0.05	+0.275 +0.065	+0.275 +0.065
	Width across corner E (min)	4.58	5.72	6.86	9.15	11.43	16.0	19.44	25.15	25.15	
	Depth of driving feature t	3	3	4.5	5	6	7	9	10	10	
Length $l \pm 0.4$		6	7	10	10	12	14	16.5	19	20	
Chamfered end	Larger diameter f	0.5	0.5	0.7	0.7	1	1	1.3	1.3	1.3	
	Smaller diameter k	1	1	1.4	1.4	1.9	1.9	2.5	2.5	2.5	
Thickness of bottom wall E (min.)		1.5	1.5	1.5	1.5	1.5	2	2	2	2	

SUPPLIER OF TOP NOTCH MERCHANDISE FOR OVER 20 YEARS